

HOSTAFORM® C 9021 GV3/30 TF2

HOSTAFORM®

Injection molding grade with 30% glass beads, for low warpage parts, slip modified with PTFE

Product information

Resin Identification	(POM+PTFE)-GB30	ISO 1043
Part Marking Code	>(POM+PTFE)-GB30<	ISO 11469

Rheological properties

Melt volume-flow rate	7.5 cm ³ /10min	ISO 1133
Temperature	190 °C	
Load	2.16 kg	

Typical mechanical properties

Tensile modulus	3800	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	38	MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	5	%	ISO 527-1/-2
Nominal strain at break	13	%	ISO 527-1/-2
Charpy notched impact strength, 23°C	_	kJ/m ²	ISO 179/1eA
Poisson's ratio	0.36 ^[C]		
[C]: Calculated			

Thermal properties

Melting temperature, 10°C/min	166 °C	ISO 11357-1/-3
-------------------------------	--------	----------------

Physical/Other properties

Injection

Drying Recommended	no
Drying Temperature	100 °C
Drying Time, Dehumidified Dryer	3-4 h
Processing Moisture Content	≤0.2 %
Melt Temperature Optimum	200 °C
Min. melt temperature	190 °C
Max. melt temperature	210 °C
Screw tangential speed	≤0.3 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	80 °C
Max. mould temperature	120 °C
Hold pressure range	60 - 120 MPa

Characteristics

Processing Injection Moulding

Delivery form Pellets

Additives Release agent

Special characteristics Low wear / Low friction, Low Warpage

Printed: 2025-03-24 Page: 1 of 2

Revised: 2025-02-27 Source: Celanese Materials Database



HOSTAFORM® C 9021 GV3/30 TF2

HOSTAFORM®

Additional information

Injection molding

Preprocessing

General drying is not necessary due to low moisture absorption of the resin.

In case of bad storage conditions (water contact or condensed water) the use of a recirculating air dryer (100 to 120 $^{\circ}$ C / max. 40 mm layer / 3 to 6 hours) is recommended.

Max. Water content 0,2 %

Processing

Standard injection moulding machines with three phase (15 to 25 D) plasticating screws will fit.

Postprocessing

Conditioning e.g. moisturizing is not necessary.

Printed: 2025-03-24 Page: 2 of 2

Revised: 2025-02-27 Source: Celanese Materials Database

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colourants or other additives may cause significant variations in data values. Properties of moulded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any e

© 2025 Celanese or its affiliates. All rights reserved. Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates. Fortron is a registered trademark of Fortron Industries LLC. KEPITAL is a registered trademark of Korea Engineering Plastics Company, Ltd.