

FORTRON® 6450A6

Polyphenylene sulfide

Fortron 6450A6 is a fiberglass reinforced, mineral filled alloy that exhibits improved wear and sliding properties versus standard Fortron compounds.

Product	information
Resin Ide	ntification

Resin Identification	PPS-(GF+MD)5		ISO 1043
Part Marking Code	0 PPS-(GF+MD)5>	0<	ISO 11469
Typical mechanical properties			
Tensile modulus Tensile stress at break, 5mm/min Tensile strain at break, 5mm/min Flexural modulus Flexural strength Compressive strength Charpy impact strength, 23°C Charpy notched impact strength, 23°C Izod notched impact strength, 23°C Poisson's ratio [C]: Calculated	1.5 11000 130 145 18 6	MPa % MPa MPa MPa kJ/m ² kJ/m ²	ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 178 ISO 178 ISO 604 ISO 179/1eU ISO 179/1eA ISO 180/1A
Thermal properties			
Temperature of deflection under load, 1.8 MPa Temperature of deflection under load, 8 MPa	260 200		ISO 75-1/-2 ISO 75-1/-2
Physical/Other properties			
Water absorption, 2mm Density	0.02 1580	% kg/m³	Sim. to ISO 62 ISO 1183
Injection			
Drying Recommended Drying Temperature Drying Time, Dehumidified Dryer Processing Moisture Content Melt Temperature Optimum Min. melt temperature Max. melt temperature	yes 130 2 - 4 ≤0.02 330 310 340	°C h % °C °C	
Screw tangential speed	0.2 - 0.3		

Printed: 2025-03-24 Page: 1 of 2

150 °C

140 °C

160 °C

3 MPa

30 - 70 MPa

Revised: 2024-12-03 Source: Celanese Materials Database

Mold Temperature Optimum

Min. mould temperature Max. mould temperature

Hold pressure range

Back pressure



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Characteristics

Processing Injection Moulding

Special characteristics Flame retardant, Low wear / Low friction, High Flow

Additional information

Processing Notes Pre-Drying

FORTRON should in principle be predried. Because of the necessary low maximum residual moisture content the use of dry air dryers is recommended. The dew point should be =< - 30° C. The time between drying and processing should be as short as possible.

Storage

For subsequent storage the material should be stored dry in the dryer until processed (<= 60 h).

Printed: 2025-03-24 Page: 2 of 2

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