Vydyne® 41H BK03

polyamide 66

Vydyne 41H BK03 is general-purpose, high impact-modified, heat stabilized PA66 resin. The product offers improved resistance to thermal degradation.
41H BK03 is recognized for all the processing and property advantages inherent to PA66 with the addition of improved impact strength. This resin offers a well balanced combination of engineering properties characterized by high melt point, good surface lubricity, abrasion resistance and resistance to many chemicals, machine and motor oils, solvents and gasoline.

General

Additive	• Heat Stabilizer		
Features	• Abrasion Resistance	• Chemical Resistant	• Gasoline Resistant
	• Good Processability	• Heat Stabilized	• High Impact Resistance
	• Low Temperature Impact Resistance	• Oil Resistant	• Solvent Resistant
Agency Rating	• ASTM, D4066 PA0181	• ASTM, D6779 PA0181	
Automotive Specifications	• BMW GS 93016	• Ford WSS-M4D666-B1	• Franklin Precision PA66-HI Compliance
	• GM GMW16447P-PA66-T3	• Mahle SD2-384, Para 4.2	• Stellantis 01378_20_03357
	• Stellantis MS-DB-41 CPN 2565	• Tesla TM-1006 v3 - 101000D - compliance	• VW TL 50180 (compliance)
UL File Number	• E70062		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	dry	cond.	Unit	Test Standard
Density	1.08	-	g/cm³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 23°C, 2.00 mm	1.6	*	%	
Flow : 23°C, 2.00 mm	1.8	*	%	
Water Absorption				ISO 62
23°C, 24 hr	1	*	%	
Equilibrium, 23°C, 50% RH	2.1	*	%	

Mechanical	dry	cond.	Unit	Test Standard
Tensile Modulus (23°C)	1900	900	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	52	-	MPa	ISO 527-2
Tensile Stress (Break, 23°C)	49	35	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	17	-	%	ISO 527-2
Tensile Strain (Break, 23°C)	36	120	%	ISO 527-2

Flexural Modulus (23°C)	1800	500	MPa	ISO 178
Flexural Strength (23°C)	53	17	MPa	ISO 178

Impact	dry	cond.	Unit	Test Standard
Charpy Notched Impact Strength				ISO 179/1eA
+23°C	76	110	kJ/m²	
-30°C	35	25	kJ/m²	
-40°C	20	25	kJ/m²	
Charpy Unnotched Impact Strength				ISO 179/1eU
+23°C	N	N	kJ/m²	
-30°C	N	N	kJ/m²	
Notched Izod Impact Strength				ISO 180/1A
+23°C	78	88	kJ/m²	
-30°C	40	29	kJ/m²	
-40°C	22	25	kJ/m²	

Thermal	dry	cond.	Unit	Test Standard
Heat Deflection Temperature				ISO 75-2/A
1.80 MPa, Unannealed	58	-	°C	
0.45 MPa, Unannealed	145	-	°C	
Melting Temperature	260	*	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow : 23 to 55°C, 2.00 mm	168	*	E-6/K	
Transverse : 23 to 55°C, 2.00 mm	149	*	E-6/K	
RTI Elec				UL 746
0.750 mm	130		°C	
1.50 mm	130		°C	
3.00 mm	130		°C	
RTI Imp				UL 746
0.750 mm	75		°C	
1.50mm	75		°C	
3.00 mm	75		°C	
RTI Str				UL 746
0.750 mm	115		°C	
1.50 mm	120		°C	
3.00 mm	125		°C	

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Electrical	dry	cond.	Unit	Test Standard
Volume Resistivity (1.00 mm)	1E8	-	Ohm*m	IEC 60093
Dielectric Strength (1.00 mm)	14	-	kV/mm	IEC 60243
Arc Resistance (3.00 mm)	6			ASTM D 495
Comparative Tracking Index (3.00 mm)	600		V	IEC 60112
High Amp Arc Ignition (HAI)				UL 746
0.750 mm	PLC 0			
1.50 mm	PLC 0			
3.00 mm	PLC 0			
High Voltage Arc Tracking Rate (HVTR), 3.00 mm	PLC 2			UL 746
Hot-wire Ignition (HWI)				UL 746
0.750 mm	PLC 4			
1.50 mm	PLC 4			
3.00 mm	PLC 3			

Flammability	Value	Unit	Test Standard
Flammability			UL 94
0.750 mm	HB		
1.50 mm	HB		
3.00 mm	HB		
Glow Wire Flammability Index			IEC 60695-2-12
0.750 mm	725	°C	
1.50 mm	725	°C	
3.00 mm	675	°C	
Glow Wire Ignition Temperature			IEC 60695-2-13
0.750 mm	750	°C	
1.50 mm	750	°C	
3.00 mm	700	°C	

Injection	Value	Unit
Drying Temperature	80	°C
Drying Time	4	h
Rear Temperature	280 - 310	°C
Middle Temperature	280 - 310	°C
Front Temperature	280 - 310	°C
Nozzle temperature	280 - 310	°C
Processing (Melt) Temperature	285 - 305	°C
Mold Temperature	65 - 95	°C

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North America
+1 888 927 2363

Europe
+32 10 608 600

Asia
+86 21 2315 0888

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