

Akulon<sup>®</sup> K224–HG7 CRC–MB

PA6–GF35

Print Date: 2024–12–10

Sustainability

Mass balanced  
Recycled based

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES		DRY / COND	
Molding shrinkage (parallel)	0.3 / *	%	ISO 294–4
Molding shrinkage (normal)	0.9 / *	%	ISO 294–4
MECHANICAL PROPERTIES		DRY / COND	
Tensile modulus	11000 / 7000	MPa	ISO 527–1/–2
Stress at break	195 / 125	MPa	ISO 527–1/–2
Strain at break	3.5 / 7	%	ISO 527–1/–2
Flexural modulus	10700 / 6450	MPa	ISO 178
Flexural strength	305 / 180	MPa	ISO 178
Tensile modulus (200°C)	2800	MPa	ISO 527–1/–2
Stress at break (200°C)	50	MPa	ISO 527–1/–2
Strain at break (200°C)	11.6	%	ISO 527–1/–2
Charpy impact strength (+23°C)	90 / 100	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	75 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / 24	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	12 / 12	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	15 / –	kJ/m²	ISO 180/1A

THERMAL PROPERTIES

DRY / COND

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Melting temperature (10°C/min)	220 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	210 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.7 / *	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	1.5 / *	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	3 / *	mm	IEC 60695–11–10
Burning Behav. at 0.75 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	0.75 / *	mm	IEC 60695–11–10

ELECTRICAL PROPERTIES	DRY / COND		
Relative permittivity (100Hz)	4.8 / –	–	IEC 62631–2–1
Relative permittivity (1 MHz)	4.3 / –	–	IEC 62631–2–1
Dissipation factor (100 Hz)	170 / –	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	220 / –	E–4	IEC 62631–2–1
Volume resistivity	1E12 / 1E10	Ohm*m	IEC 62631–3–1
Surface resistivity	– / 1E13	Ohm	IEC 62631–3–2
Electric strength	35 / 25	kV/mm	IEC 60243–1
Comparative tracking index	– / 500	V	IEC 60112

OTHER PROPERTIES	DRY / COND		
Water absorption	5.9 / *	%	Sim. to ISO 62
Humidity absorption	1.8 / *	%	Sim. to ISO 62
Density	1400 / –	kg/m³	ISO 1183

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