

Stanyl® TW241F12

PA46—GF60

60% Glass Reinforced, Heat Stabilized, High Flow

Print Date: 2025-02-18

Stanyl® TW241F12 is a high heat polyamide with superior flow that offers excellent creep resistance, strength, stiffness and fatigue resistance especially at high temperatures in combination with cycle-time advantages. TW241F12 has an excellent track-record in structural parts and gear applications

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.4 / *	%	ISO 294-4
Molding shrinkage (normal)	0.7 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	20000 / 12000	MPa	ISO 527-1/-2
Tensile modulus (120°C)	10000 / –	MPa	ISO 527-1/-2
Tensile modulus (160°C)	9100	MPa	ISO 527-1/-2
Tensile modulus (180°C)	8500	MPa	ISO 527-1/-2
Tensile modulus (200°C)	8000	MPa	ISO 527-1/-2
Stress at break	255 / 170	MPa	ISO 527-1/-2
Stress at break (120°C)	150 / –	MPa	ISO 527-1/-2
Stress at break (160°C)	125	MPa	ISO 527-1/-2
Stress at break (180°C)	110	MPa	ISO 527-1/-2
Stress at break (200°C)	100	MPa	ISO 527-1/-2
Strain at break	2 / 3	%	ISO 527-1/-2
Strain at break (120°C)	3 / –	%	ISO 527-1/-2
Strain at break (160°C)	3	%	ISO 527-1/-2
Strain at break (180°C)	3	%	ISO 527-1/-2
Strain at break (200°C)	3	%	ISO 527-1/-2
Flexural modulus	17000 / 10000	MPa	ISO 178
Charpy impact strength (+23°C)	90 / 100	kJ/m²	ISO 179/1eU

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Charpy impact strength (−30°C)	65 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	18 / 18	kJ/m²	ISO 179/1eA
Charpy notched impact strength (−30°C)	18 / 18	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	18 / 18	kJ/m²	ISO 180/1A
Izod notched impact strength (−40°C)	18 / 18	kJ/m²	ISO 180/1A

THERMAL PROPERTIES	DRY / COND		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.2 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.35 / *	E-4/°C	ISO 11359-1/-2
Thermal Index 5000 hrs	177	°C	IEC 60216/ISO 527-1/-2

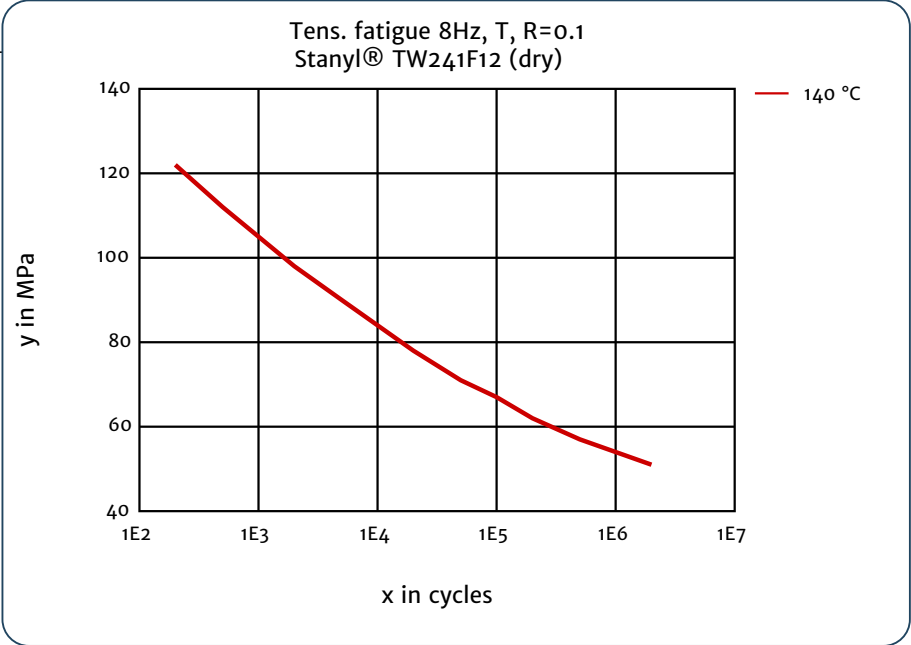
OTHER PROPERTIES	DRY / COND		
Humidity absorption	1.4 / *	%	Sim. to ISO 62
Density	1730 / –	kg/m³	ISO 1183

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Tens. fatigue 8Hz, T, R=0.1 ,
dry



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