

# VECTRA® A700

## Liquid Crystal Polymer

Some conductivity. Suitable for electrostatic dissipation (ESD) applications. 30% glass reinforced.

Chemical abbreviation according to ISO 1043-1 : LCP Inherently flame retardant UL-Listing V-0 at 0.42mm thickness per UL 94 flame testing. Relative-Temperature-Index (RTI) according to UL 746B: electrical 130°C, mechanical 130°C. UL = Underwriters Laboratories (USA)

### Product information

Resin Identification	LCP-GF30	ISO 1043
Part Marking Code	>LCP-GF30<	ISO 11469

### Rheological properties

Moulding shrinkage, parallel	0.2 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.4 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile modulus	14000 MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	140 MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	1.5 %	ISO 527-1/-2
Flexural modulus	14000 MPa	ISO 178
Flexural strength	220 MPa	ISO 178
Compressive modulus	14500 MPa	ISO 604
Compressive stress at 1% strain	100 MPa	ISO 604
Charpy impact strength, 23°C	15 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	7 kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, 23°C	12 kJ/m <sup>2</sup>	ISO 180/1A
Izod impact strength, 23°C	20 kJ/m <sup>2</sup>	ISO 180/1U
Hardness, Rockwell, M-scale	85	ISO 2039-2
Poisson's ratio	0.33 <sup>[C]</sup>	

[C]: Calculated

### Thermal properties

Melting temperature, 10°C/min	280 °C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	232 °C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	250 °C	ISO 75-1/-2
Temperature of deflection under load, 8 MPa	178 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	156 °C	ISO 306
Coefficient of linear thermal expansion (CLTE), parallel	8 E-6/K	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	25 E-6/K	ISO 11359-1/-2

### Flammability

Burning Behav. at thickness h	V-0 class	IEC 60695-11-10
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### Electrical properties

Volume resistivity	1000 Ohm.m	IEC 62631-3-1
Surface resistivity	1000000 Ohm	IEC 62631-3-2
Comparative tracking index	175	IEC 60112

### Physical/Other properties

Density	1610 kg/m <sup>3</sup>	ISO 1183
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### Injection

Drying Recommended	yes
Drying Temperature	150 °C
Drying Time, Dehumidified Dryer	4 - 6 h
Processing Moisture Content	≤0.01 %
Melt Temperature Optimum	290 °C
Min. melt temperature	285 °C
Max. melt temperature	295 °C
Screw tangential speed	0.2 - 0.3 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	80 °C
Max. mould temperature	120 °C
Back pressure	3 MPa

### Characteristics

Processing	Injection Moulding
Delivery form	Pellets
Special characteristics	Increased electrical conductivity, Static dissipative, Flame retardant, Light stabilised or stable to light, High Flow

### Additional information

Injection molding

### Preprocessing

Vectra resins are well known for their excellent thermal and hydrolytic stability. In order to ensure these properties are optimum, the resin should be dried correctly prior to processing. Vectra A-grades should be dried at 150 C for a minimum of 4 hours in a desiccant dryer.

### Processing

A three-zone screw evenly divided into feed, compression, and metering zones is preferred. A higher percentage of feed flights may be needed for smaller machines: 1/2 feed, 1/4 compression, 1/4 metering.

Vectra LCPs are shear thinning, their melt viscosity decreases quickly as shear rate increases. For parts that are difficult to fill, the molder can increase the injection velocity to improve melt flow.

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Processing Notes

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## Pre-Drying

VECTRA should in principle be predried. Because of the necessary low maximum residual moisture content the use of dry air dryers is recommended. The dew point should be  $\leq -40^{\circ}\text{C}$ . The time between drying and processing should be as short as possible.

## Storage

For subsequent storage of the material in the dryer until processed the temperature does not need to be lowered for grades A, B, C, D and V ( $\leq 24\text{ h}$ ).